


**Solid carbide deburrer 90°, uncoated, Ø h6 DC: 8mm**

**Order data**

Order number	208111 8
GTIN	4045197199720
Item class	12X

**Description**
**Version:**

Tolerance: **Dimension S** =  $\pm 0.1$  mm, **point angle**  $\pm 10$  arc minutes.

**Application:**

Perfectly suitable for **chamfering** and **deburring** component edges and for **contouring applications**.

**Technical description**

Feed $f_z$ in steel < 900 N/mm <sup>2</sup>	0.04 mm
No. of teeth Z	4
Cutting edge $\varnothing D_c$	8 mm
Dimension S	5.6 mm
Shank $\varnothing D_s$	8 mm
Overall length L	59 mm
Shank	DIN 6535 HB to h6
Corner chamfer angle	45 degrees
Chamfer mill	45 degrees
Coating	uncoated
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	N

Tolerance nominal $\varnothing$	h6
Direction of infeed	horizontal and oblique
Countersink tip angle	90 degrees
Through-coolant	no
Shank tolerance	h6
Colour ring	without
Type of product	Deburrers

### User data

	Suitability	$V_c$	ISO code
Alu plastics	suitable	180 m/min	N
Aluminium (short chipping)	suitable	140 m/min	N
Alu > 10% Si	suitable	105 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	70 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	60 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	55 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	35 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	40 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	30 m/min	M
GG(G)	suitable	55 m/min	K
Uni	suitable		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
Air	Suitable only under restricted conditions		